



CAB #11486
FOR
Kubota BX 1500, BX 1800, BX 2200
BX 1830 & BX 2230 Tractors

OPERATION - PARTS LIST - ASSEMBLY

IMPORTANT

Read this manual carefully and keep for future reference.

CAUTION !

Remove the vinyl panels for transport in an open truck or trailer.



WARNING

This cab is designed to provide foul weather protection only. It does not provide protection from noise, exhaust fumes, chemicals or injury from collision, roll over or other accidents.

1. Do not operate machine in confined areas without proper ventilation
2. Thoroughly check area of operation before using machine
3. The cab adds height to the machine. Low tree limbs and other overhead structures that did not interfere with the operation of the machine before, may now be obstacles.
4. This Cab is not compatible with GR2001 Diesel Tractor. The snow blower and snow blade obstruct the exhaust. This can cause a dangerous level of exhaust fumes to build up inside the cab. Do not install this cab on a GR2001 Diesel Tractor.

MAINTENANCE INSTRUCTIONS

Periodically check all bolts to see that they are tight. If bolts become loose, failure of cab parts may occur.

Door latches and hinges should be lubricated with light machine oil for proper operation.

**DO NOT CLEAN THE CLEAR PLASTIC WINDOWS WHEN THE PLASTIC IS DRY.
THE CLEAR PLASTIC WILL SCRATCH.**

Avoid contact with plastic windows. Keep plastic windows clean by washing them with clear running water and rubbing with your bare hands, only. The use of a rag, sponge or brush will scratch the plastic. Liquid soap may also be used for window cleaning. During freezing weather, an automotive windshield washer solvent may be used.

Use liquid soap and water to clean colored vinyl portions. Scrubbing with a brush or rag is also permitted on the colored vinyl portions

STORAGE INSTRUCTIONS

Prior to storage clean the windows and colored vinyl parts with a mild automotive detergent, rinse with clean water and allow to thoroughly dry, Store cab in a clean dry place out of direct sunlight. Avoid folding plastic windows.

INSTALLATION

READ THIS MANUAL COMPLETELY BEFORE BEGINNING INSTALLATION.

- The right side of the machine is determined from the operators seated position.
- The words "bolt" will refer to a 1/4"x5/8" bolt and "lock nut" will refer to a 1/4" locknut unless specified otherwise.
- Do not tighten bolts during assembly unless instructed to do so.
- Park tractor on level ground, lower attachments to ground, remove start key.

LIMITED WARRANTY SNOW REMOVAL EQUIPMENT CABS

COVERED BY WARRANTY

ORIGINAL TRACTOR CAB CO., INC., (the "Company") warrants to the owner that each new product listed below is merchantable and free of defects in workmanship and material.

During the warranty period, the dealer from whom the product was bought, or the Company, will provide, free of charge, parts and the shipping costs of parts necessary to correct any defect in workmanship and material.

WARRANTY PERIOD

The company products listed below are warranted for the stated period from the date of the original purchase:

- | | |
|--|--------|
| 1. Cabs for tractors and snow removal equipment | 1 year |
| 2. Company manufactured accessories for above cabs | 1 year |
| 3. Sunshades for lawn and garden tractors | 1 year |
| 4. Repair parts | 1 year |

OWNER'S RESPONSIBILITIES

The owner of a new Company manufactured product must do the following to qualify for warranty service :

1. Retain the original invoice or other proof of purchase to avoid unnecessary difficulties in determining eligibility for warranty work.
2. Notify the dealer from whom the product was bought, or the company, as soon as possible after discovery of a possible defect, and provide proof of original purchase.
To notify the company write to: Original Tractor Cab Co., Inc., P.O. Box 97, Arlington, IN 46104.
3. the owner may , upon notification by the Company, be required to return the defective part, or parts, to the Company for inspection and warranty service.

NOT COVERED BY WARRANTY

The following are not covered by this warranty:

1. Transportation charges to and from servicing dealer or the Company;
2. New products which have been subject to misuse, negligence or accident, or have been altered or repaired in a manner not authorized by the company;
3. Windshield wipers, lights, or accessories that are warranted separately by their respective manufacturers, except Company agrees to make available to the owner whatever warranty benefits may be made available to the Company by the manufacturers.

All implied warranties, except to the extent prohibited by any applicable law, shall have no greater duration than the warranty period for the applicable product, some states do not allow limitation on how long an implied warranty lasts, so the above limitation may not apply to you.

The Companys' liability arising out of warranties representation, instructions, or defects from any abuse, shall be limited exclusively to repair or replacing parts under the condition in the warranty, and in no event will Company be liable for incidental or consequential damages. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

This warranty gives you specific legal rights, and you may also have rights that vary from state to state.

Carton Contents Cab #11486 for Kubota BX

| Key# | Part# | Qty. | Description |
|------|---------|------|--|
| 1 | 11487 | 1 | Foot, RH (bent) |
| 2 | 11488 | 1 | Foot, LH |
| 3 | 10926 | 2 | Front Post |
| 4 | 11489 | 1 | Front Panel Frame |
| 5 | 11490 | 2 | Foot Pocket Guards |
| 6 | 10002 | 1 | Top Frame Brace, RH |
| 7 | 10003 | 1 | Top Frame Brace, LH |
| 8 | 11491 | 1 | Rear Bracket, RH (wider) |
| 9 | 11492 | 1 | Rear Bracket, LH |
| 10 | 11493 | 1 | Rear Bow |
| 11 | 11494 | 2 | Rear Boxing Post |
| 12 | 10750 | 1 | Rear Post, RH |
| 13 | 10751 | 1 | Rear Post, LH |
| 14 | 11495 | 1 | R.O.P.S. Bracket |
| 15 | 11496-B | 1 | Door RH |
| 16 | 11497 | 1 | Door Bottom RH |
| 17 | 11498-B | 1 | Door LH |
| 18 | 11499 | 1 | Door Bottom LH |
| 19 | 10749-B | 1 | Windshield |
| 20 | 11500-B | 1 | Front Panel Vinyl |
| 21 | 11501-B | 1 | Rear Curtain |
| 22 | 10001 | 1 | Top Frame |
| 23 | 10000 | 1 | ABS Top |
| | 9820 | 1 | Door Hardware Package |
| | 11502 | 1 | Hardware Package (contents listed below) |
| | 786 | 20 | 1/4"-20 x 5/8" Cap Screw |
| | 788 | 2 | 1/4"-20 x 3/4" Cap Screw |
| | 1514 | 4 | 1/4" Flat Washer |
| | 730 | 22 | 1/4"-20 Two-Way Locknut |
| | 11503 | 1 | 5/16"-18 x 2 1/4" x 3 7/8" L - Bolt |
| | 2187 | 1 | 5/16"-18 x 1 1/2" Cap Screw |
| | 729 | 3 | 5/16"-18 Two Way Locknut |
| | 7714 | 2 | 9/16" x 1/2" Spacer (for rear acorn nut on handle) |
| | 9098 | 2 | 5/8" x 3/4" Spacer (for front acorn nut on handle) |
| | 4411 | 1 | U-Clamp for 3/4" Tube |
| | 4902 | 2 | Notched Plastic Cover |

Step 1; See Figure 1:
Identify the steel parts by using Figure 1.

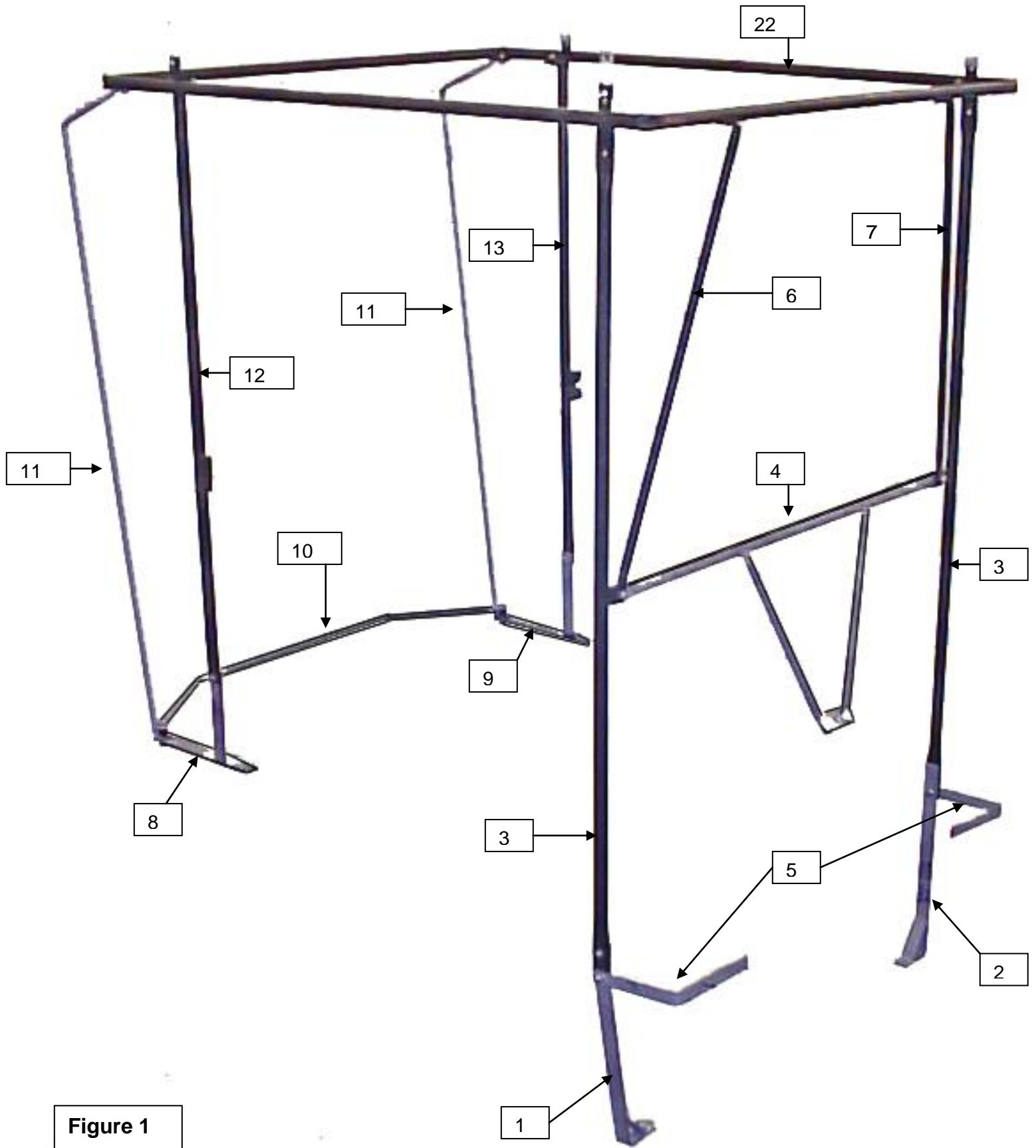


Figure 1

Step 2; See Figure 2:

Install Foot RH & LH (1&2) and Front Panel Frame (4).

A. Remove the floor mat button at reference A on both sides of the tractor.

B. Place the right Foot (taller) on the step plate. Insert a bolt down through the holes and add a locknut. Do not tighten at this time.

C. Repeat on the left side with the left Foot (shorter).

D. Remove the bolt at reference B. Place the front panel frame on the dash and replace the bolt.

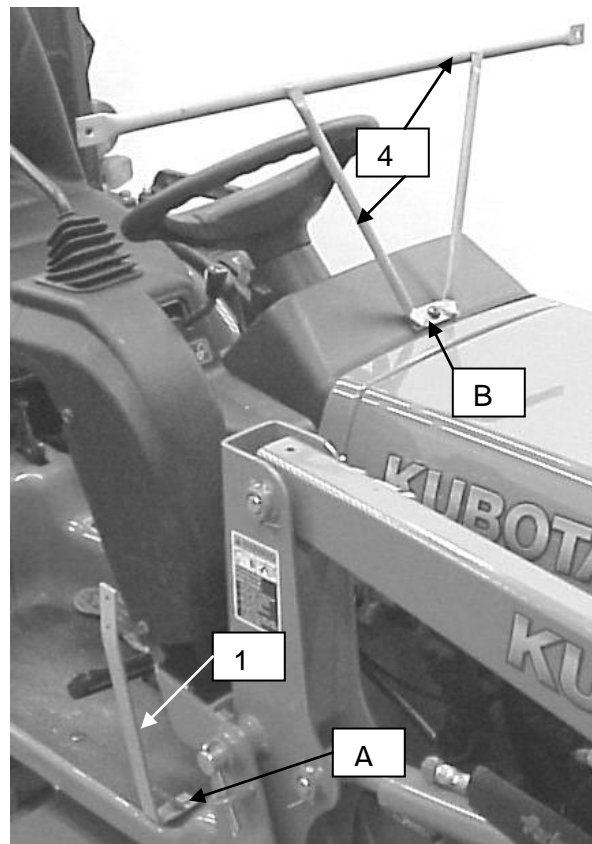


Figure 2

Step 3; See Figure 3:

Install Front Posts RH & LH (3), Top Frame Braces (6&7) and Front Panel Frame (4)

Note: If you are installing the safety glass windshield omit Top Frame Braces.

Note: Bent ends of Top Frame Braces will point rearwards and lay flat when properly installed.

A. Insert a 1/4" x 3/4" bolt outwards through the lower hole in the foot the lower hole in the post and then the Foot Pocket Guard. Add a locknut. Do not tighten at this time.

B. Insert a 1/4" x 3/4" bolt forward through the tab on the post, the end of the Front Cross Bar and then the lower end of the right Top Frame Brace. Tighten just enough to hold the brace up.

D. Insert a bolt out through the upper hole in the foot, the upper hole in the lower end of the post. Place a Door Hinge from the Door Hardware package over the bolt and add a nut. Do not tighten at this time.

C. Repeat on left side of tractor.

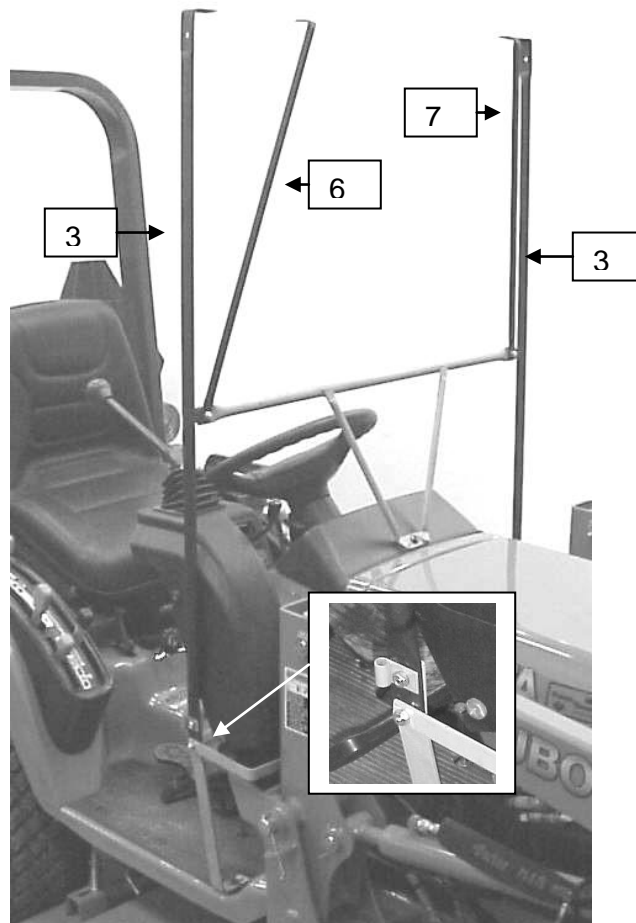


Figure 3

Step 4; See Figure 4:

Install Rear Bracket RH & LH (8 & 9), Rear Posts RH & LH (12 & 13), Rear Boxing Posts (11) and Rear Bow (10).

A. Remove the nuts and handle at Reference C on the right side. Place the right Rear Bracket over the studs. Place a 5/8" x 3/4" spacer over the forward stud and replace the nut. . Do not tighten at this time.

B. Repeat on left side of tractor.

C. Place a Rear Boxing Post, a 9/16" x 1/2" spacer, and then one end of the Rear Bow over the other stud. Replace the nut. Do not tighten at this time.

Note: When Rear posts are properly installed latch plates will be to the front with the notch to the outside of the enclosure.

D. Insert a bolt out through the hole in the Rear Bracket and then the lower end of the Rear Post. Add a locknut and tighten just enough to hold the post upright.

NOTE: Right and Left Rear Brackets Look similar but are different. Bent tab on Right Bracket is located further out from base.

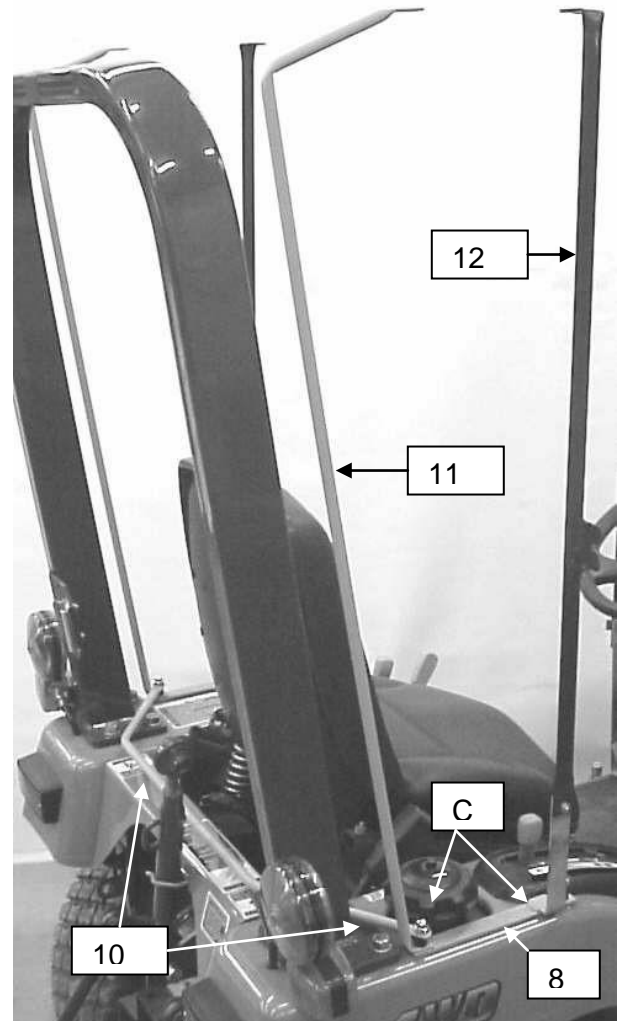


Figure 4

Step 5; See Figure 5:

Install Top Frame (22)

A. Place the top frame onto the bent ends of the posts and Top Frame Braces.

B. Insert eight bolts up through the Rear Boxing Posts, the Rear Posts, the Front Posts and the Top Frame Braces. Add nuts. Do not tighten at this time.

C. Place a plastic protector over the bent ends of each rear post. (See inset)

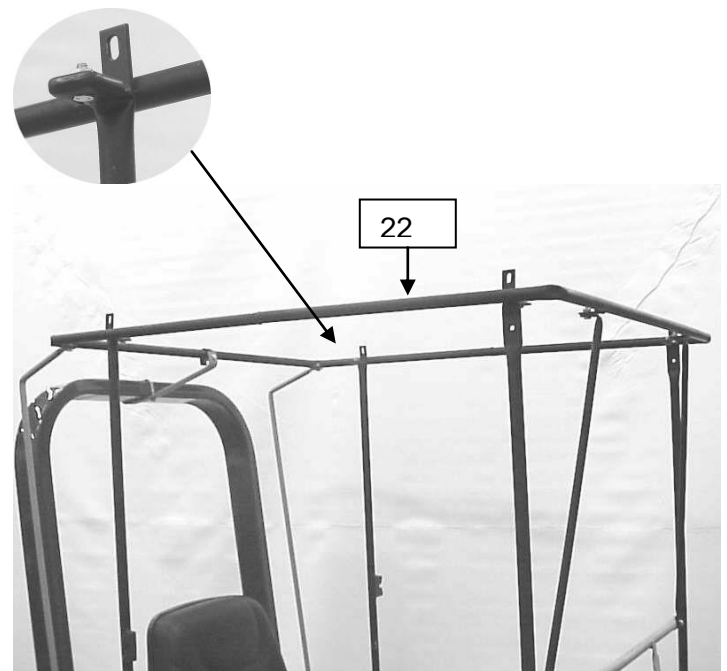


Figure 5

Step 6; See Figure 6:

Install Rops Bracket (14). Perform door alignment procedure.

A. Place the Rops Bracket onto the bar and attach it with the “L” bolt and two 5/16” locknuts. Do not tighten at this time.

B. Place the 3/4” U Clamp over the top frame tube and secure to the Rops Bracket with a 5/16” x 1 1/2” bolt and nut. Do not tighten at this time.

C. Follow the instructions in the Door Hardware Package to install the Door Bottoms and the Door Latches.

D. Install and latch both Doors for proper alignment.

E. Tighten all framework bolts at this time. Keep Rops Clamp and Bracket centered.

F. Remove the doors.

NOTE: To remove doors, lift the rod out of the bottom hinge and then lower it out of the top hinge.

STEP 7; SEE FIGURE 7:

Install Rear Curtain (21).

A. Close the snap flaps around the top frame at the back and corners.

B. Close the snap flaps over the rear posts and brackets.

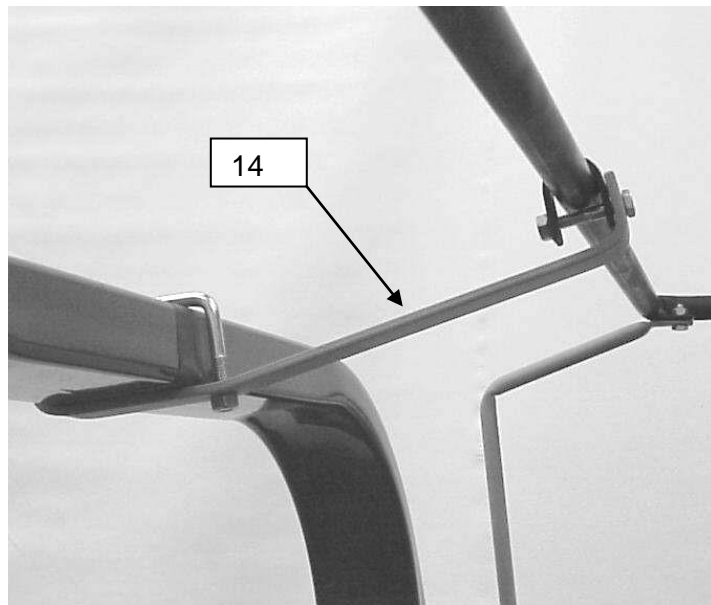


Figure 6



Figure 7

STEP 8; SEE FIGURE 8:

Connect Windshield (19) and Front Panel Vinyl (20)

A. Place the Windshield and Front Panel Vinyl face up on a clean flat surface. Press the hook and loop fastener together.



Figure 8

STEP 9; SEE FIGURE 9:

Install Windshield (19) and Front Panel Vinyl (20).

A. Lay the rod sewn into the top of the windshield over the top frame. Close the snap flaps around the corners of the top frame.

B. Secure the ties to the cross bar and close the snap flaps around the posts.

C. Hook the springs under the step plates.

NOTE: Open the flap on the right side to fit the vinyl around the loader control if applicable.

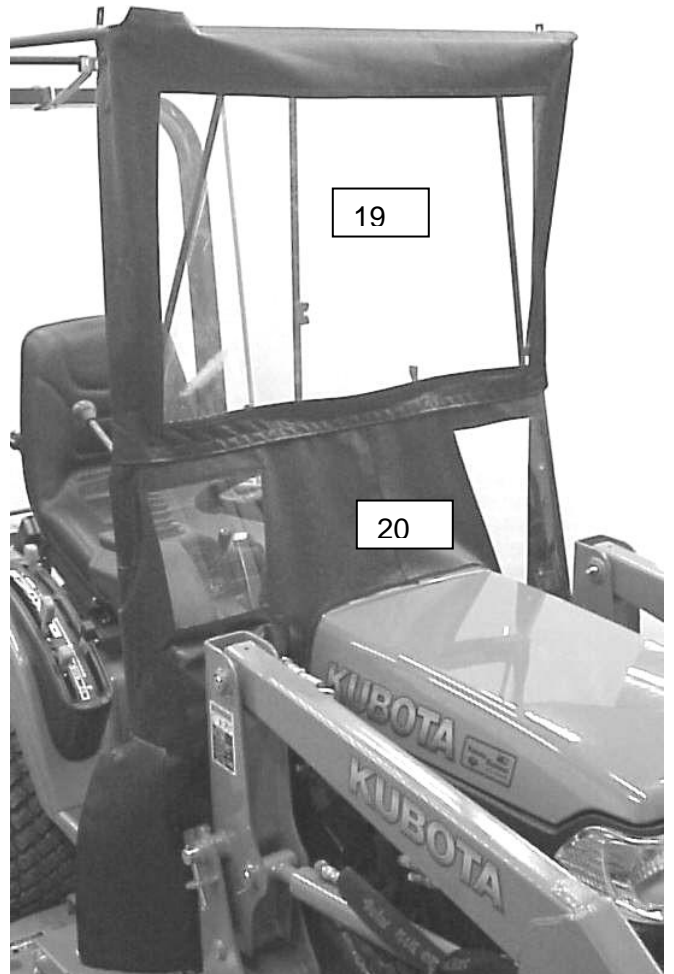


Figure 9

STEP 10; SEE FIGURE 10:

Install Doors and Top (23).

A. Install doors per the instructions in the door hardware package. Connect the hook and loop fastener strips on the lower door & front panel.

B. Make sure that the rod sewn into the windshield is lying over the top frame. Place the top over the top frame.

C. Place four ¼" flat washers over each of four bolts. Insert bolts inwards, add locknuts and tighten.

Optional Cab Accessories:

#10120 Safety Glass Windshield

#10121 Hand Operated Wiper

#10122 Electric Wiper

9855 Flashing Amber Caution Light

#11133 Rear View Mirror, R or L Mount



FIGURE 10

For Replacement Parts and Accessories Contact:

Original Tractor Cab Co., Inc.

P.O. Box 97 6849 W. Front St.

Arlington, IN 46104

Phone 765-663-2214

Fax 765-663-2101

Email Sales@originalcab.com

Visit us on the web to see our other products.

www.originalcab.com

Cabs for Lawn Tractors, Garden Tractors, Compact Tractors, Snow Blowers, Utility Vehicles

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