JUMBO ROPS SUNSHADE #30520 For:

Tractors and Mowers
with two post ROPS That are 2” x 2” or 2” x 3” square tube and no
more than 45” wide. Also fits 1 1/2” thick tube.

PARTS LIST – ASSEMBLY INSTRUCTIONS

IMPORTANT
READ THIS MANUAL CAREFULLY AND KEEP FOR FUTURE REFERENCE

CAUTION
REMOVE THE VINYL SUNSHADE COVER FOR TRANSPORT IN AN OPEN TRUCK OR TRAILER

⚠️ WARNING
THIS SUNSHADE WILL NOT PROTECT OPERATOR FROM INJURIES CAUSED BY COLLISION,
OR OTHER ACCIDENTS
Carton Contents: Jumbo ROPS SunShade #30520

<table>
<thead>
<tr>
<th>Key #</th>
<th>Part #</th>
<th>Qty.</th>
<th>Description</th>
</tr>
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<tbody>
<tr>
<td>1</td>
<td>30521</td>
<td>1</td>
<td>Mounting Bracket</td>
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<tr>
<td>2</td>
<td>30522</td>
<td>2</td>
<td>Front Bow</td>
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<tr>
<td>3</td>
<td>30523</td>
<td>2</td>
<td>Rear Bow</td>
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<tr>
<td>4</td>
<td>30524</td>
<td>1</td>
<td>Top Bow</td>
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<tr>
<td>5</td>
<td>30525</td>
<td>1</td>
<td>Top Bow (reduced end)</td>
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<tr>
<td>6</td>
<td>30445</td>
<td>2</td>
<td>Brace Tube 3/4&quot;</td>
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<td>7</td>
<td>30446</td>
<td>2</td>
<td>Brace Tube 1/2&quot;</td>
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<td>8</td>
<td>30526</td>
<td>2</td>
<td>Side Mounting Plate</td>
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<td>9</td>
<td>30452</td>
<td>2</td>
<td>ROPS Clamp for Braces</td>
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<td>10</td>
<td>30459</td>
<td>8</td>
<td>Shims (for ROPS that are 1 1/2&quot; thick)</td>
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<td>11</td>
<td>30527</td>
<td>1</td>
<td>Vinyl Cover (Specify color to order.) White, Black, Orange, Yellow, Grey</td>
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<td>30528</td>
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<td>Hardware Package (contents listed below)</td>
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<td>9948</td>
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<td>1/4&quot;-20 x 5/8&quot; Flange Bolt</td>
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<td>2186</td>
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<td>1/4&quot;-20 x 1 1/4&quot; Bolt</td>
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<td>5144</td>
<td>2</td>
<td>1/4&quot;-20 x 2 3/4&quot; Bolt</td>
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<td>929</td>
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<td>1/4&quot;-20 x 3&quot; Bolt</td>
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<td>1514</td>
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<td>1/4&quot; Flat Washer</td>
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<td>9660</td>
<td>14</td>
<td>1/4&quot;-20 Whiz Locknut</td>
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<td>784</td>
<td>8</td>
<td>5/16&quot;-18 x 3/4&quot; Bolt</td>
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<td>8</td>
<td>5/16&quot;-18 Whiz Locknut</td>
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<td>7929</td>
<td>2</td>
<td>1/4&quot; Vinyl Cap</td>
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TOOLS REQUIRED:
Wrenches: 3/8", 7/16" & 1/2"
Ratchet with: 7/16" & 1/2" sockets
Step 1; See Figure 1:
Assemble Front Bow Halves.

A. Use two 5/16" x 3/4" bolts and 5/16" flange locknuts to assemble the two Front Bows Halves as shown. Do not tighten at this time.

Figure 1
Step 2; See Figure 2:
Assemble Rear Bow Halves.

A. Use two 5/16” x 3/4” bolts and 5/16” flange locknuts to assemble the two Rear Bows Halves as shown. Do not tighten at this time.

Step 3; See Figure 3:
Install the Side Mounting Plates.

A. Use two 5/16” x 3/4” bolts and 5/16” flange locknuts to attach the Side Mounting Plates inside of the assembled bow halves as shown. Tighten all eight bolts while keeping the Bow halves on a flat surface.
Step 4: See Figure 4:
Install Top Bow Halves and Mounting Bracket.

A. Join the Top Bow Halves together. Insert 1/4"x 1 1/4" bolts with flat washers outward through the frame holes and then the holes in the flattened ends of the Top Bow Halves. Add nuts and tighten the bolts while keeping the Bow straight up and down.

B. Use four 1/4" x 5/8" bolts inserted outward through the slots to attach the Mounting Bracket to the assembled frame as shown. Add 1/4" flange locknuts. Do not tighten at this time.

NOTE: On some applications with ROPS that lean forward the Mounting Bracket can be put on the other side of the ROPS for a better shade position.
Step 5; See Figure 5:
Install and adjust the Frame.

A. Place the clamps of the assembled frame on the ROPS. Insert two 1/4” x 2 3/4” up through the holes in the clamps and add locknuts. Center the assembly to the ROPS and tighten the bolts. Place a plastic cap over each bolt.

NOTE: Use the shims to mount the clamps onto ROPS tubes that are 1 1/2” thick.
Step 6; See Figure 6:
Install the Braces.

A. Loosen the 5/16” x 1/2” bolts in the weld nuts on the large round tube and insert the small support tubes into the large support tubes. Tighten just enough to hold the tubes together. With the weld nuts pointed upward, insert a 1/4” x 1 1/4” bolt through the bolt holes in the flattened end of the small tubes and then the frame hole. Add nuts. Do not tighten at this time.

B. Place Clamps over the ROPS and attach the large support tubes to the clamp with the 1/4” x 3” bolts for 2” x 3” ROPS or 1/4” x 5/8” and 1/4” x 3” bolts for 2” x 2” ROPS.

C. Place the clamps as far up as possible to prevent interference when getting on and off of the machine. Level the frame and tighten all of the bolts and nuts.

NOTE: The flattened ends of the Braces can be bent to adjust to the angle of narrower ROPS.
Step 7; See Figure 7:
Install the Vinyl Cover.

A. Slip the front of the Vinyl Cover over the Front Frame. Connect the Velcro® strips together. Pull the flap at the rear of the of the cover over the rear frame and secure it with the Velcro® fastener. Fasten the center Velcro® to the top bow.

Figure 7

CAUTION
REMOVE THE VINYL SUNSHADE COVER FOR TRANSPORT IN AN OPEN TRUCK OR TRAILER
For Replacement Parts and Accessories Contact:

Original Tractor Cab Co., Inc.
P.O. Box 97 6849 W. Front St.
Arlington, IN 46104
Phone 765-663-2214
Fax 765-663-2101
Email Sales@originalcab.com

Visit us on the web to see our other products.
www.originalcab.com

Cabs for Lawn & Garden Tractors, Compact Tractors, Snow Blowers
Sunshades for Tractors, Mowers, & Utility Vehicles
LIMITED WARRANTY
SNOW REMOVAL EQUIPMENT CABS

COVERED BY WARRANTY

ORIGINAL TRACTOR CAB CO., INC., (the “Company”) warrants to the owner that each new product listed below is merchantable and free of defects in workmanship and material.

During the warranty period, the dealer from whom the product was bought, or the Company, will provide, free of charge, parts and the shipping costs of parts necessary to correct any defect in workmanship and material.

WARRANTY PERIOD

The company products listed below are warranted for the stated period from the date of the original purchase:
1. Cabs for tractors and snow removal equipment              1 Year
2. Company manufactured accessories for above cabs      1 Year
3. Sunshades for lawn and garden tractors                          1 Year
4. Repair parts                                                                      1 Year

OWNER’S RESPONSIBILITIES

The owner of a new Company manufactured product must do the following to qualify for warranty service:
1. Retain the original invoice or other proof of purchase to avoid unnecessary difficulties in determining eligibility for warranty work.
2. Notify the dealer from whom the product was bought, or the company, as soon as possible after discovery of a possible defect, and provide proof of original purchase.
   To notify the company write to: Original Tractor Cab Co., Inc., P.O. Box 97, Arlington, IN 46104.
3. the owner may, upon notification by the Company, be required to return the defective part, or parts, to the Company for inspection and warranty service.

NOT COVERED BY WARRANTY

The following are not covered by this warranty:
1. Transportation charges to and from servicing dealer or the Company;
2. New products which have been subject to misuse, negligence or accident, or have been altered or repaired in a manner not authorized by the company;
3. Windshield wipers, lights, or accessories that are warranted separately by their respective manufacturers, except Company agrees to make available to the owner whatever warranty benefits may be made available to the Company by the manufacturers.

All implied warranties, except to the extent prohibited by any applicable law, shall have no greater duration than the warranty period for the applicable product, some states do not allow limitation on how long an implied warranty lasts, so the above limitation may not apply to you.

The Company’s liability arising out of warranties representation, instructions, or defects from any abuse, shall be limited exclusively to repair or replacing parts under the condition in the warranty, and in no event will Company be liable for incidental or consequential damages. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

This warranty gives you specific legal rights, and you may also have rights that vary from state to state.